

**Agreement
concerning the restamping of materials and products**

- according Guideline AD 2000 and Pressure Equipment Directive
- construction products for metal structures (CPR, regional building law)
- free economic field

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TÜV®

Please indicate all correspondence:
Contract ref.: 8115789148
File No.: 1084W102018
(previous issue 1084W100715)

Between the Company

Einhaus Anlagenservice GmbH

Am Ölwerk 10
DE- 49744 Geeste

hereinafter called as owner of the agreement

and

TÜV NORD Systems GmbH & Co. KG
(hereinafter called as TÜV NORD)
Manufacturing Technology Osnabrueck / Emsland
Rheinische Str. 15
DE-49084 Osnabrück

agree as follows:

The owner of the agreement may, subject to the restrictions stipulated in the following sections, restamp materials/products in accordance with Guideline AD 2000 and Pressure Equipment Directive as well for construction products.

The owner of the agreement appoints the following works employees to be responsible for this process:

Name	ID Stamp	Signature
Mr Thorsten Schmitz	EAS 1	german copy, issued May,25 th 2018
Mr Jürgen Dove	EAS 2	german copy, issued May,25 th 2018
Mr Daniel Petz	EAS 3	german copy, issued May,25 th 2018
Mr Thorsten Thole	EAS 4	german copy, issued May,25 th 2018
Mr Rainer Dall	EAS 5	german copy, issued May,25 th 2018
Mr Andreas Tallen	EAS 6	german copy, issued May,25 th 2018

Those persons to carry out restamping were informed of their obligations in this respect by TÜV on **April 27th 2018, respectively May, 25th 2018 respectively acc. to agreement file no. 1084W1000715.**

1 Purpose and limits of agreement

- 1.1. The agreement ensures that the owner of the agreement adopts appropriate measures to restamp products with material testing certification in the proper manner. Herewith the precondition for traceability is given.
- 1.2. In order for materials to be used the relevant material manufacturer must have been approved in accordance with the appropriate Technical Regulations, e.g. AD 2000-Merkblatt W0, AD 2000-Merkblatt HP0, CPR, DIN EN 1090.
- 1.3. The restamping of products for use in the systems referred to under section 1.4 which require an acceptance test certificate 3.2 (or 3.1.A, 3.1.C) in accordance with DIN EN 10204 shall generally not affect this agreement. There may be exceptions for manufactures relating to small parts in accordance with AD 2000-Merkblatt HP 0 section 4.2.1, provided these are listed in section 9 ("additional agreements").
- 1.4. The agreement shall apply to materials and products intended for the manufacture of pressure equipment in accordance with and Guideline AD 2000 (Pressure Equipment Directive), and parts of these, for which an test certificate 3.1, works test certificate, test certificate or works certificate in accordance with EN 10204 has been issued and which comply with the relevant regulations for systems requiring supervision as regards material manufacturer and identification. Furthermore this agreement is valid for construction products for metal structures.

It shall be restricted to the company's own scope of delivery and/or to processing in its own workshop. For building sites and assemblies, see section 7.

2 Requirements

The owner of the agreement meets the following requirements:

- 2.1. Appropriate company organization. (provided that the process of re-stamping is not described in the QS scheme by the company, a procedure / work instruction is needed for the process of re-stamping).
- 2.2. Clear storage system.
- 2.3. Traceability (for the construction inspection area, the additional requirements of the Regulation CPR/ DIN EN 1090 are possibly observed)
- 2.4. Those persons listed in the agreement, shall have the required knowledge relating to materials and identification in accordance with the regulations.
- 2.5. The agreed ID stamp must provide an indication of the owner of the agreement and the relevant person entitled to carry out restamping.
- 2.6. Company records shall be kept for restamped components; these shall record all process details (material, dimensions, division, identification, relevant material testing certificate and the responsible person entitled to carry out restamping).
- 2.7. Provided the Technical Regulations do not stipulate a different period, the TÜV's expert is to check every one year (without prior appointment) that restamping is being carried out correctly. For this purpose the TÜV inspector shall be given access to all necessary documentation and, if appropriate, to the relevant workshops.
- 2.8. In accordance with law and relevant regulations in the contract, the owner of the agreement shall be responsible for the product restamped on its premises.

3 Restamping

- 3.1. Products are to be restamped in accordance with the Technical Regulations and material testing certificates issued before components are separated or processed.

Basically, restamping should be done by punch.

According to the respective technical rules, the transfer of the marking can also be carried out with the following methods: permanent color, vibrograph, label, sticker, etching technique, etc.

- 3.2. The person entitled to carry out restamping must add the ID stamp as stated in this agreement to the identification in place of the manufacturer's identification.



4 Issuing certificates

A certificate of restamping (original) is to accompany the material test certificate to enable the traceability of the material.

For parties carrying out further processing, the following shall apply by way of deviation:

For the issuing of material testing certificates in accordance with EN 10204 the Technical Regulations shall apply. If agreed, company records countersigned by the responsible works employees may be used instead of issuing certificates of restamping. During internal manufacturing in the work shop the documentation may be carried out in an appropriate way.

If restamped components are supplied to another party for further processing or to a building site, they are to be accompanied by a restamping certificate or an appropriate note is to be made on the material certificate. If code number is used the associated material certificate must be made clear and an adequate procedure has to be written for the QM-System.

5 Costs

The owner of the agreement has to pay for the costs of the initial checking and subsequent regular testing by TÜV.

6 Persons authorized to carry out restamping

Only those persons listed in the agreement are authorized to carry out restamping. The TÜV is to be in-formed of any changes immediately.

7 Building sites and assemblies (if applicable)

This agreement is applicable for building sites and assemblies as well.

8 Validity

The validity of this arrangement is extended in each case by 1 year, provided that in the meantime at least once per year an examination of the approval conditions and the restamping documentation takes place by an expert of the safety standards authority of TÜV NORD. This examination is to be added to documentation and the safety standards authority act.

This contract is to valid until **2021 / 05**. The period of validity can be extended at the request of.

9 Additional agreements

none

10 Withdrawing of approval

The restamping approval may be withdrawn by TÜV if it is established during the regular checks, as referred to in section 2.6, or in any other way that the requirements (section 2) to which approval is subject are no longer complied with.

11 Undertaking

The owner of the agreement shall undertake to comply with the regulations stated in this agreement.

The undersigned confirm that the requirements referred to in this agreement are fulfilled.

Place: Dalum
Date: 15.03.2019
Com- Einhaus-Anlagenservice GmbH
pany

Jürgen Dove (managing director)

Place: Dalum
Date: 15.03.2019
TÜV NORD Systems GmbH & Co. KG
The expert

Sebastian Gerken, B. Eng.



Annex none

A copy without enclosures please send to Competence Center Manufacturer Certification for registration, STH.